

# Trasco RFQ Cavity Design and Model Measurements

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# Summary

- Reasons for an RFQ cold model: how was it designed?
- E-Field Measurement: Experimental Technique and Experimental Apparatus
- First Measurements
- RFQ Transverse Section: a Possible Solution

# RFQ Cold Model

- Bench for Cavity Perturbation and Electric Field Stabilization Tests
  - no electrodes modulation needed
  - low power
- 3 Segments 1m long; 12 tuners per segment
  - 3 tuners per sector ( $A_{ij}$ ,  $i=1$  to 4,  $j=1$  to 3)
- Mechanical tolerances required: better than 0.05 mm
- Construction, Assembling and Handling
  - Easy machining
  - Flexibility
  - End cell and coupling cell electrodes dimensions are over-estimated; during tests they can be easily machined in order to get the right frequency

# Experimental Technique

- Resonant Perturbation

- a perturbing object inside a cavity cause a change in the stored energy and a shift in the resonance frequency

- dielectric perturbing bead:  $\frac{\Delta\omega}{\omega} = -\frac{K}{U} E^2$ , where U is the cavity energy in the non perturbed case

- Measurement

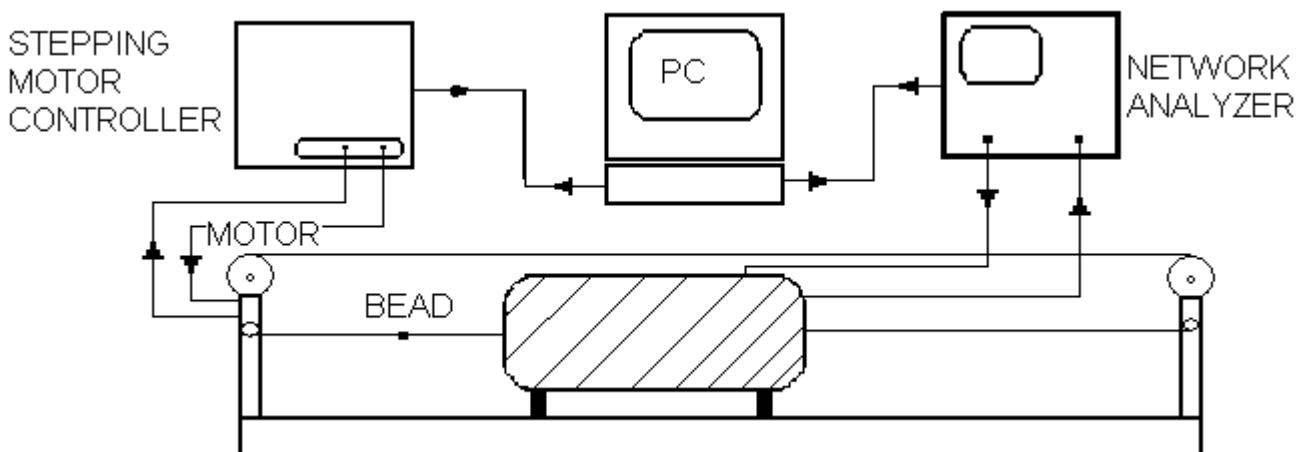
- direct measurement of frequency

- phase shift measurement:  $\Delta\phi = 2Q\frac{\Delta\omega}{\omega} = -\frac{K_1}{U} E^2$

- Field flatness:  $\frac{\Delta E}{E} = 0.5\frac{\Delta(\Delta\phi)}{\Delta\phi}$

# Experimental Apparatus

- Frequency Shift measurement
  - bead pulling system
  - network analyzer
  - stepping motor+ motor controller
  - pc
  - temperature stabilizing system
- Advantages
  - very high resolution

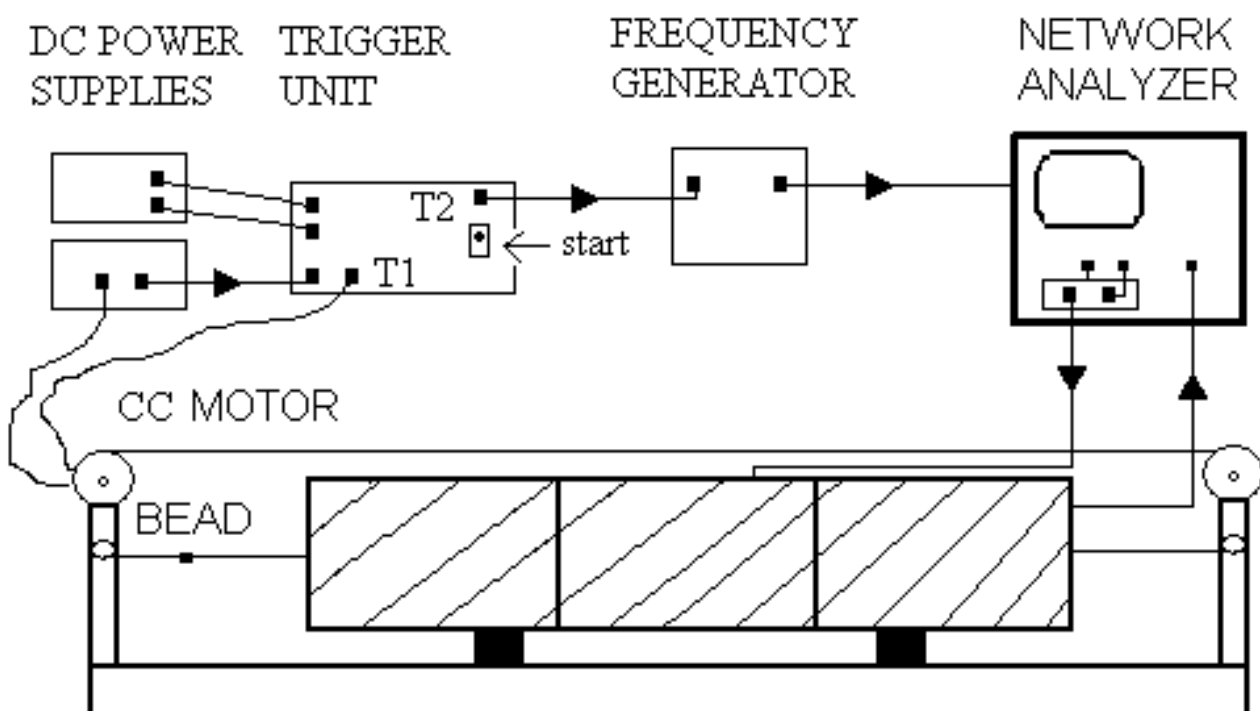


- Phase Shift measurement

- bead pulling system
- network analyzer
- cc motor
- trigger system

- Advantages

- faster: in our case 10 sec/m; we are interested in low Fourier space harmonics
- no need of temperature stabilizing system
- no need of motor controller or pc
- phase variation along the structure is plotted on the N.A. screen



# Experimental Results

- Phase Plot: what do we measure?
- Segments and Tuner tests
- End Cell and Coupling Cell Tuning
  - we must tune at the frequency  $\nu_0=352.0$  MHz with the tuners at the nominal position

# Phase Plot: what do we measure?

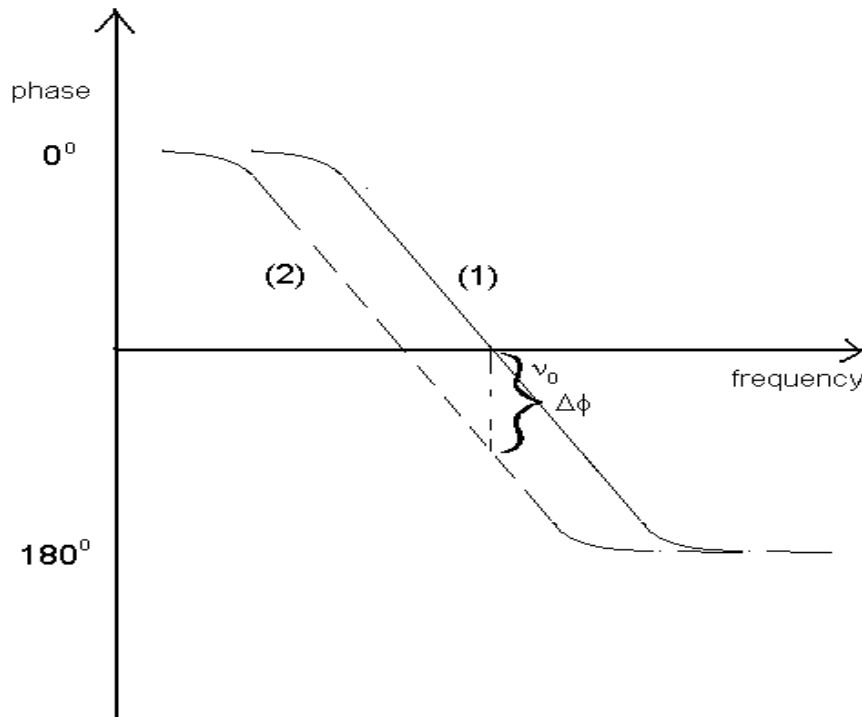


FIG.1 Phase shift with respect to excitation of a resonator

- 1) We measure the mode frequency  $\nu_0$  in the unperturbed case (without bead);
- 2) we fix the N.A. in zero span mode then we start the motor allowing the bead going through the RFQ;
- 3) bead is placed inside RFQ touching 2 of the for electrodes. No wire oscillations is permitted.
- 4) due to the dielectric bead, phase plot shifts towards lower frequency then a smaller phase is related to the frequency  $\nu_0$ ;
- 5) electric field (square module) variation along the structure is directly shown on N.A. screen



## Segments and Tuner tests

- Spectrum for the 1<sup>st</sup> segment: no end cell tuning

$$\begin{aligned}
 - v_{1\text{dip}} &= 345.190 \text{ MHz}, & v_{1\text{quad}} &= 350.587 \text{ MHz}, \\
 v_{2\text{dip}} &= 379.149 \text{ MHz}, & v_{2\text{quad}} &= 379.456 \text{ MHz} \\
 Q_{1\text{quad}} &= 1655
 \end{aligned}$$

$$- v_{2\text{quad}} = \sqrt{1 + \frac{1}{4} \cdot \left(\frac{\lambda}{l}\right)^2} v_{1\text{quad}} = 381.33 \text{ MHz: } 0.5\% \text{ error}$$

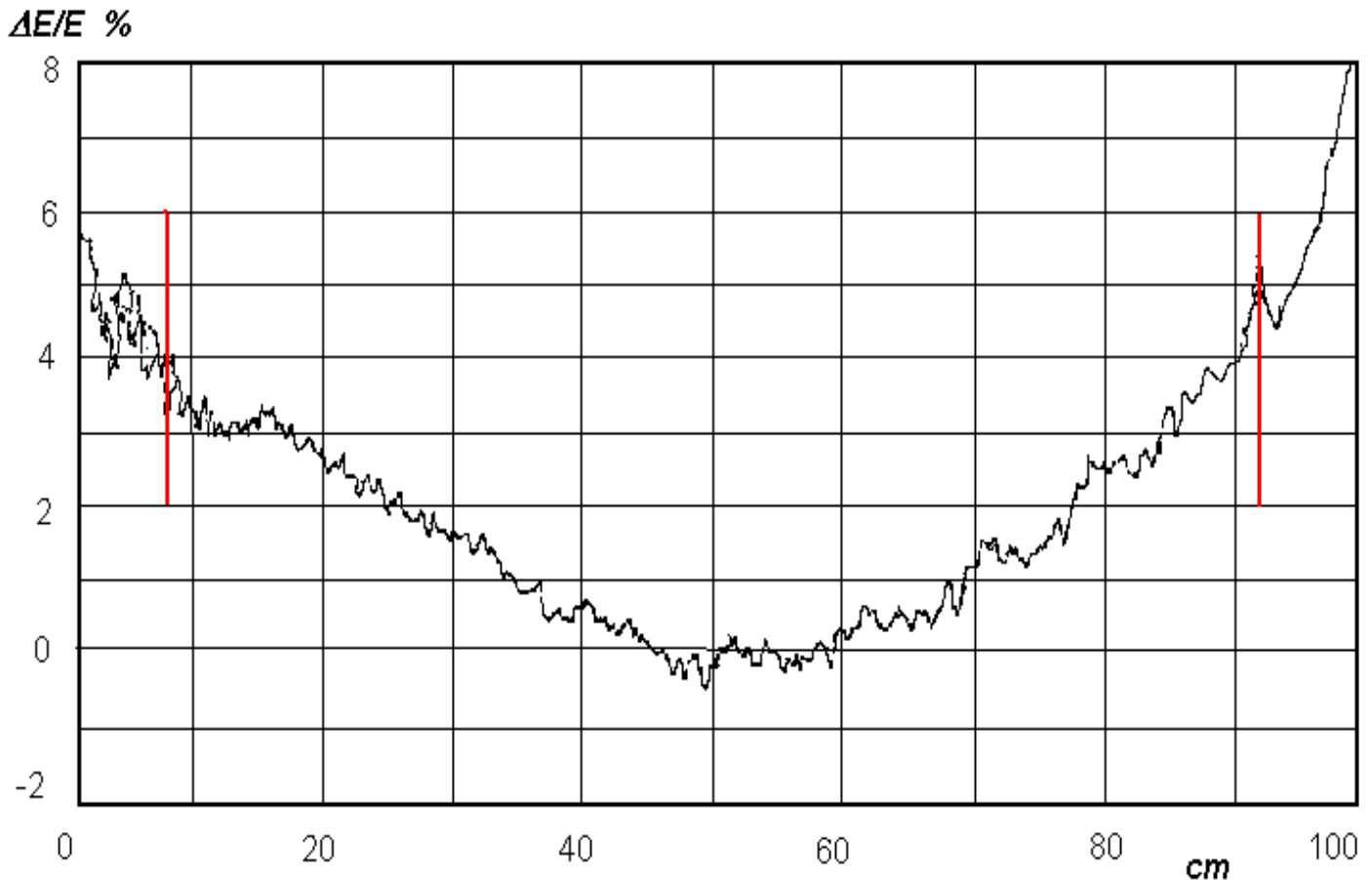
- Tuner test: 0.01 MHz/mm per tuner

- Good agreement with **Sfish** simulation: 12 tuners per segment were foreseen, 3 per RFQ section (i=1 to 4 sectors, j=1 to 3 tuners). In order to have the resonant frequency  $v_{1\text{quad}} = 352.0 \text{ MHz}$ , all tuners should be inserted for 13 mm (initial or 'nominal' tuner position) when tuning has been accomplished.

- Comparison among segments: resonant frequency

$$\begin{aligned}
 - v_{1\text{st}} &= 350.625 \text{ MHz}, & v_{2\text{nd}} &= 350.525 \text{ MHz}, \\
 v_{3\text{th}} &= 350.615 \text{ MHz}
 \end{aligned}$$

# 1st Segment End Cell Tuning

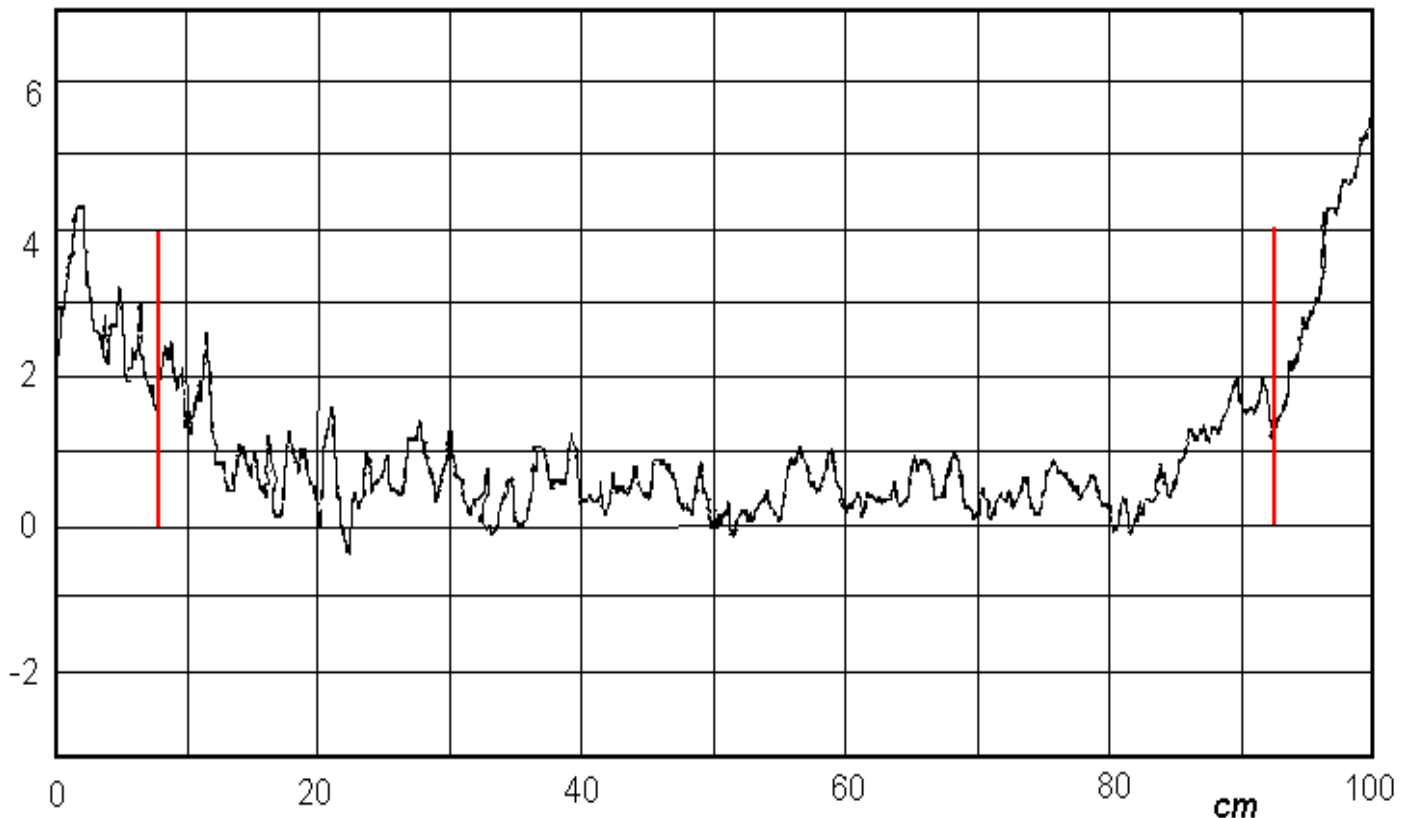


**FIG.2** Longitudinal variation of E-field intensity  $\Delta E/E$ . Mode Frequency is  $\nu_0=350661275$  Hz. Orange lines shows the end of end cell electrodes

- Tuners:  $A_{ij}= 5.3\text{cm}$
- Mode frequency is lower than it should be
- End cells are tuned at a too low frequency with respect the rest of RFQ segment. Actually, the higher is the measured field in a given position along the structure, the bigger is the phase difference between the unperturbed (without bead) and the perturbed case;
- Tuners near end cells should be inserted more

# 1st Segment End Cell Tuning

$\Delta E/E$  %



**FIG.3** Longitudinal variation of E-field intensity. Center Frequency 352459950 Hz. In the following we will consider the part in between the orange lines as regards  $\Delta E/E$  calculation

- Tuners:  $A_{i1} = A_{i3} =$  totally inserted,  $A_{i2} = 5.6\text{cm}$  ( $i=1$  to 4)
- Mode frequency is higher than it should be
- Flatness  $\frac{\Delta E}{E} \approx 1.9\%$
- We must increase end cell frequency. We cut end cell electrodes in order to decrease capacitance between electrodes and end plates

# Segments End Cell Tuning

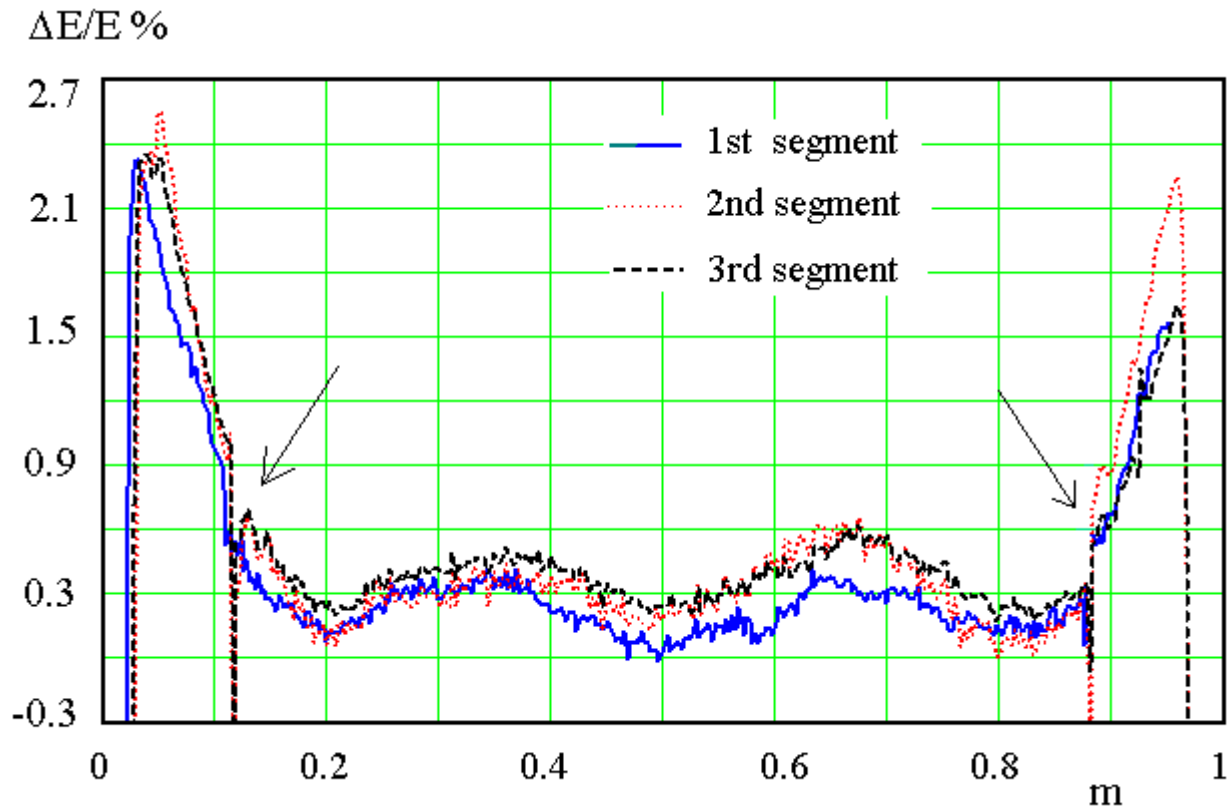
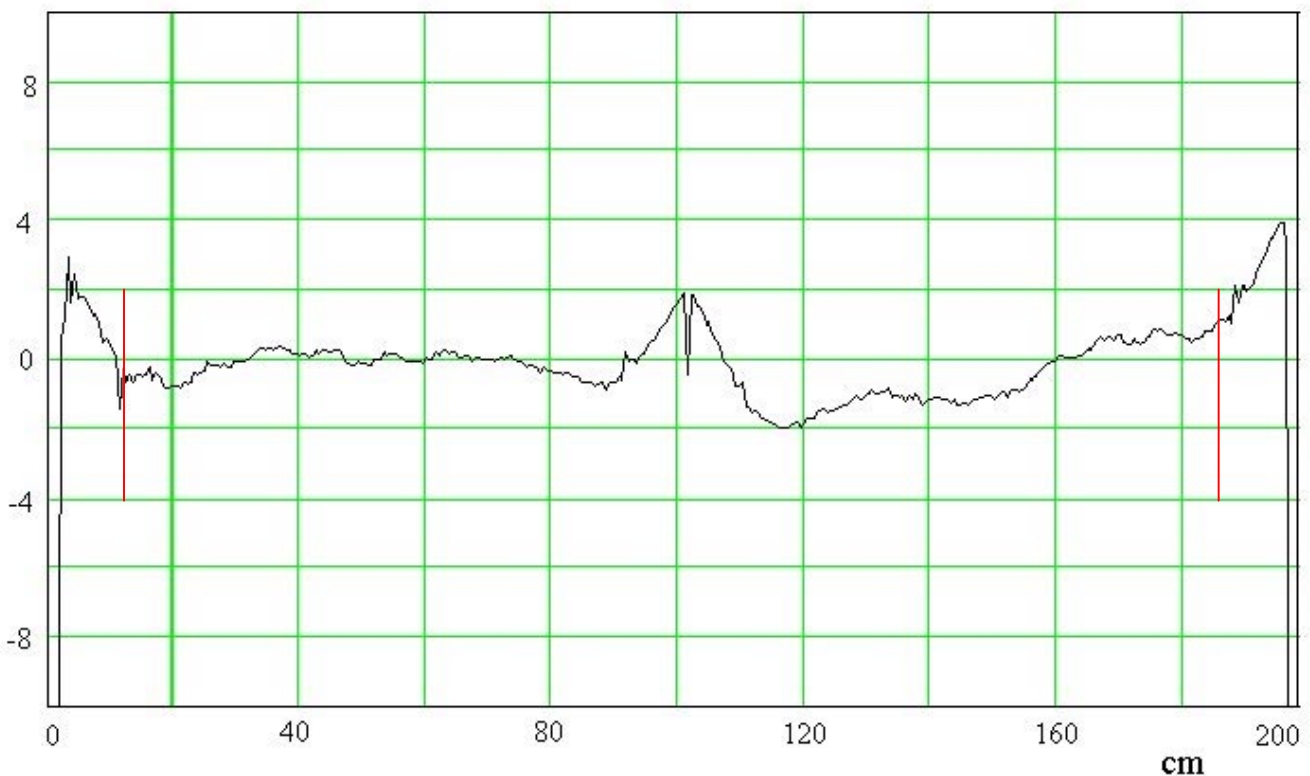


FIG. 5 Center Frequencies:  $n_1=352046000$  Hz,  $n_2=352045000$  Hz,  $n_3=352046000$

- End cell Electrodes: 4mm shorter
- 1<sup>st</sup> segment: Tuners:  $A_{i1}= 5\text{cm}$ ,  $A_{i2}= 5.6\text{cm}$ ,  $A_{i3}= 5.20\text{cm}$   
Flatness  $\frac{\Delta E}{E} \approx 0.40\%$
- 2<sup>nd</sup> segment: Tuners:  $B_{i1}= 4.75\text{cm}$ ,  $B_{i2}= 5.6\text{cm}$   $B_{i3}= 5.05\text{cm}$   
Flatness  $\frac{\Delta E}{E} \approx 0.56\%$
- 3<sup>rd</sup> segment: Tuners:  $C_{i1}= 5.05\text{cm}$ ,  $C_{i2}= 5.5\text{cm}$   $C_{i3}= 5.15\text{cm}$   
Flatness  $\frac{\Delta E}{E} \approx 0.44\%$

## 2 Segments with a Coupling Cell

$\Delta E/E$  %

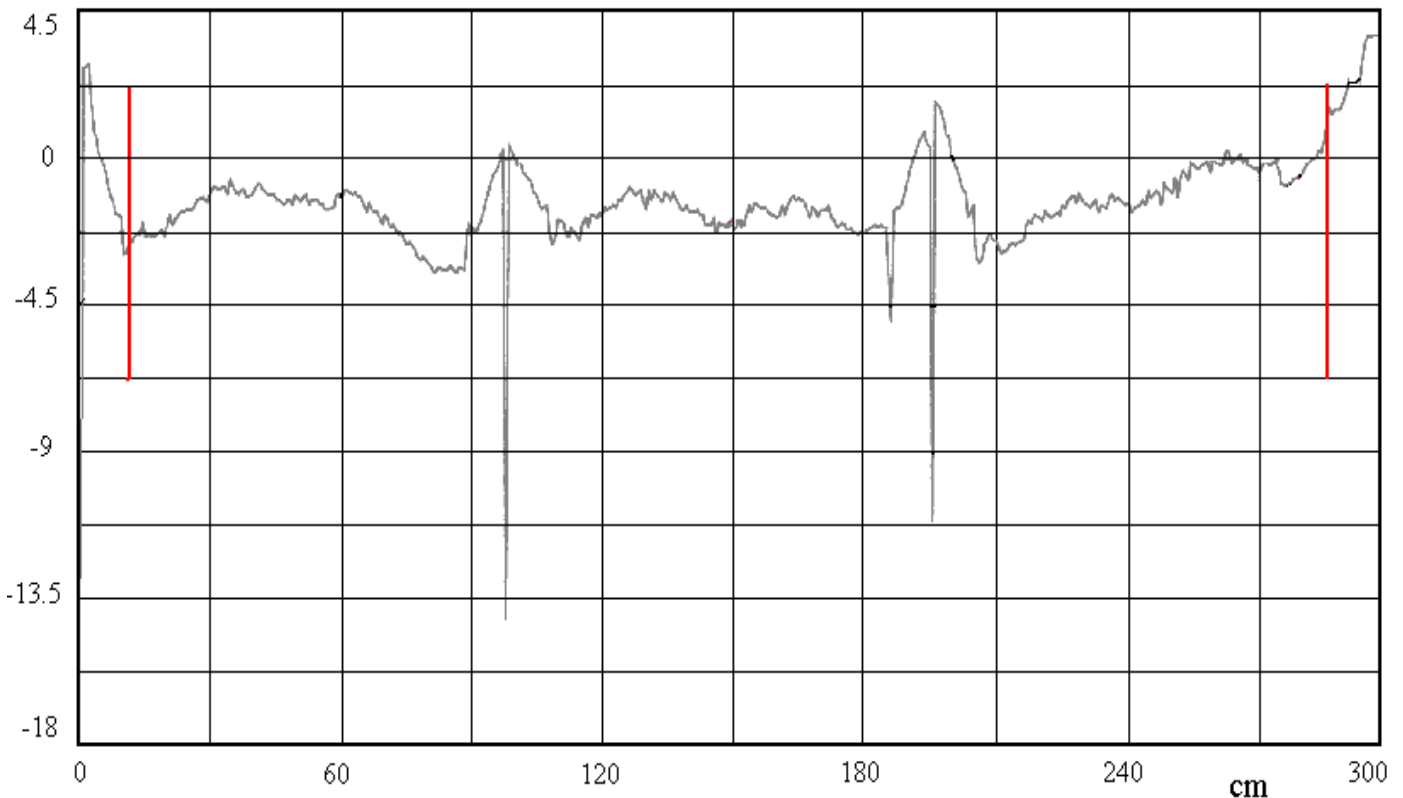


**FIG.6** Center Frequency 352099250 Hz

- Tuners:  $A_{i1}= 4.8\text{cm}$ ,  $A_{i2}= 4.9\text{cm}$   $A_{i3}= 4.7$   
 $B_{i1}= 4.7\text{cm}$ ,  $B_{i2}= 5.0\text{cm}$   $B_{i3}= 5.5\text{cm}$
- Flatness:  $\frac{\Delta E}{E} \approx 4.0\%$

## 3 Segments with 2 Coupling Cells

$\Delta E/E$  %



**FIG.5** Center Frequency 352096500 Hz

- Tuners:  $A_{i1}= 4.8\text{cm}$ ,  $A_{i2}= 4.9\text{cm}$   $A_{i3}= 4.7$   
 $B_{i1}= 4.7\text{cm}$ ,  $B_{i2}= 5.0\text{cm}$   $B_{i3}= 5.5\text{cm}$   
 $C_{i1}= 5.1\text{cm}$ ,  $C_{i2}= 5.3\text{cm}$   $C_{i3}= 4.7$
- Flatness:  $\frac{\Delta E}{E} \approx 3.1\%$

# Conclusions

We have tuned “end cells” and “coupling cells” at the required frequency with

electric field flatness  $\frac{\Delta E}{E} = 3.1\%$